# Gas Analysis Solutions

## Measuring Oxygen, Hydrogen and Other Gases

GE offers oxygen and hydrogen analyzers that are accurate, reliable, and cost effective. Low cost of ownership is achieved by long term sensor stability, simple, easy installations and infrequent field calibration

### **Applications and Benefits**

- O<sub>2</sub> blanketing/inerting for petrochemical applications for greater safety assurance
- Optimization of chemical reaction processes
- Trace O<sub>2</sub> in process gases, glove boxes and welding for improved process quality
- Hydrogen purity monitoring in electricity generator for improved efficiency
- Multiple analysis of trace O<sub>2</sub>, H<sub>2</sub>, and H<sub>2</sub>O in steel annealing for improved product quality
- Trace O<sub>2</sub> in high purity gases and air separation for improved product quality
- Trace O<sub>2</sub> in pipeline natural gas for improved gas quality





Contact us for all your oxygen analysis needs.



#### Thermoparamagnetic Oxygen Analysis

The Panametrics XMO2 thermoparamagnetic sensor provides the most stable and drift-free oxygen measurement available on the market today.

- % O<sub>3</sub> LEL for inerting
- % O<sub>2</sub> control for optimizing reaction processes
- O<sub>2</sub> in N<sub>2</sub> applications

The Panametrics APX offers the enhanced performance in hydrocarbon gases with automatic compensation for background gas effects.



#### Galvanic Fuel Cell Oxygen Analysis

The Panametrics oxy.IQ with galvanic fuel cell oxygen sensor provides high accuracy and low cost. It is a versatile, intrinsically safe loop-powered transmitter for ppm or % measurement in acid gases or in non-acid gases.

- ppm O<sub>2</sub> in natural gas
- ppm  $O_2$  in process gases
- % O<sub>2</sub> in inerting applications and process control
- ppm O<sub>2</sub> in glove boxes and semiconductor tools
- ppm and % O<sub>2</sub> in N<sub>2</sub> generators

#### **Nondepleting Electrochemical Oxygen Analysis**

The Delta F oxygen cell is a nondepleting electrochemical sensor. With proper maintenance of the electrolyte solution, it will maintain its original calibration for years.



The nondepleting electrochemical sensor requires only infrequent calibration and provides high accuracy in low ppm and ppb measurements. It can be used with the multifunction moisture. IQ analyzer for simultaneous measurement of oxygen, moisture, temperature, and pressure. Optional auxiliary inputs can support H<sub>2</sub> measurement with the XTMC.

#### **Zirconium Oxide Oxygen Analysis**

The CGA351 zirconium oxide oxygen analyzer measures  $O_2$  from 0.1 ppm to 100% in high-purity inert gases. Its advanced zirconium oxide sensor provides fast speed of response with drift-free performace and minimal maintenance requirements. It is ideal for applications such as:

- 0.1 to 10 ppm O<sub>2</sub> in high purity nitrogen or argon in air separation plants
- trace ppm O<sub>2</sub> in glove boxes
- heat treating processes
- gas generators
- welding applications



#### Thermal Conductivity Hydrogen Analysis

The Panametrics XMTC binary gas anaylzer measures gases such as  $H_2$ ,  $CO_2$ ,  $CH_4$ , He and argon by thermal conductivity. Typical applications include:

- %H, in hydrogen cooled electricity generation
- %H<sub>2</sub> in H<sub>2</sub>/N<sub>2</sub> atmosphere gas in steel annealing/galvanizing
- %H<sub>2</sub> in hydrogen recycle gas in petrochemical reforming
- % CH, in CO, in biogas or landfill gas
- % CO<sub>2</sub> in fermentation processes
- % helium in argon for specialty glass production

#### **Start-up Assistance and Calibration Services**

We have field service teams located globally to assist with start-up, regular maintenance and calibration. Contact us for services or for a custom service agreement.



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